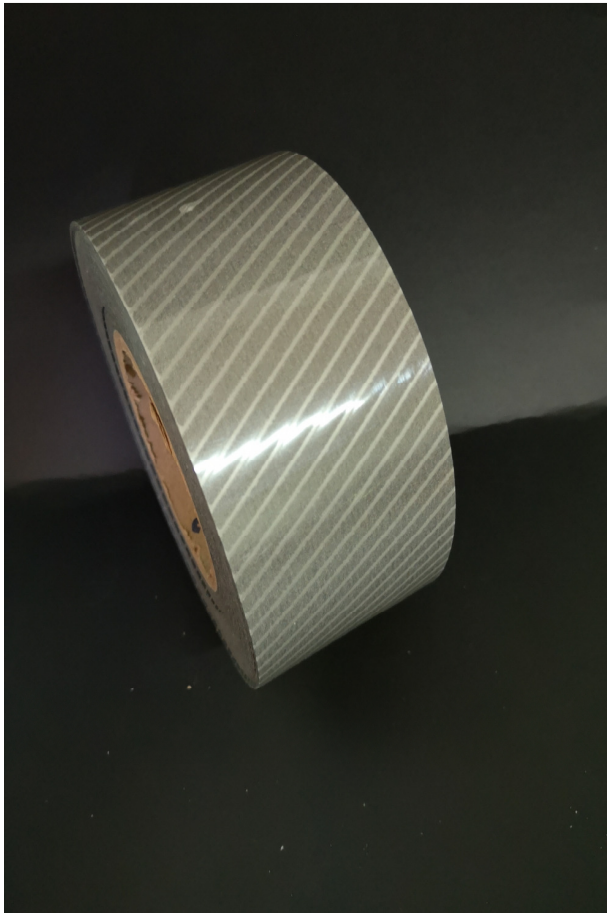


GENERAL CHARACTERISTICS



The product basically consists of segmented metallised microspheres, partially incorporated in a removable polyester (front layer) and permanently bonded to a thermoadhesive (backing layer). The thermoadhesive polyester base provide excellent adhesion to the most common type of fabric, RETROLUX TT 500 REFLECTIVE KISS CUT is a reflective thermotransfer designed for:

- improve the breathability of the finished garment
- keeping the elasticity of the fabric on which it is applied
- offer greater comfort on light clothing (polo shirts, T-shirts, etc.)
- provide a more fashionable look to the garment.
- Allow a very high retroreflection of light on clothing in conditions of poor visibility
- Allow a very high retro-reflection of the light on the garments used for outdoor sports activities.

TECHNICAL SPECIFICATIONS:

Total thickness:	250-270 Mycron
Reflective layer thickness:	180-190 Mycron
Front layer:	Polyester
Thermoadesive:	co-polyester base
Inclination of reflective lines:	60°
Width reflective lines:	4.4±0.3 mm
Width spaces between lines:	1.0±0.3 mm

REFLECTIVITY (0,2/5°) over 330 cd/lux.m²

TERMOTRANSFER **TT 500 SUPER REFLECTIVE KISS CUT** Rev. 0 dated 18/03/2020

WASHING PERFORMANCES

RETROLUX SUPER TT 500 SUPER REFLECTIVE KISS CUT keeping good appearance and reflectivity after:.

50 cycles at 60 °C (ISO 6330)

Wash guideline



Minimum temperature: 30 °C
Maximum temperature: 60 °C

Detergent: Use only **ECE type A** without perborates

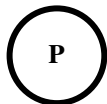


- Optical brightness, perborates or additional bleaches, reduces washing performances of Retrolux TT 500 Super Reflective KISS CUT
- Do not use organic solvents, chlorine bleaches and alkaline products (pH>8).
- Do not exceed 40 °C during wash
- Do not exceed 120 °C during drying

Drying Conditions

- **Air drying is recommended**

Dry cleaning



Use pure Perchloroethylene

ADDITIONAL INFORMATION

The product is available in a **wide range of colors**
For more information contact IRC Spa

The material is supplied in rolls of 50 linear meters length and in all widths from 1 cm till 1 meter.
The cut tolerance is ± 1.5 mm.

The thermotransfers of the Retrolux series can be cut with cutting plotters, with dies and with laser.

For the kiss cut, we recommend to make a specific machine adjustment with preliminary tests on the Retrolux reflective transfer, to avoid problems of removing the scraps or dragging the reflective part in the removal of the scraps.

IRONING:

Use cool IRON (110 °C)



NOTICE TO USERS

APPLICATION

RETROLUX TT 500 SUPER REFLECTIVE KISS CUT HAVE GOOD ADHESION TO VARIOUS TYPES OF SUBSTRATES SUCH AS POLYESTER, COTTON, RUBBER, PVC, LEATHER ETC. WATER REPELLENT OR WATERPROOF FINISHES ON THE SUBSTRATE MAY REDUCE THE THERMAL BONDING STRENGTH.

CONDITIONS OF APPLICATION

TEMPERATURE: 150 - 155 °C

HEATING TIME: 10/15 seconds

NOTES:

The parameters stated above are obtained from internal tests performed on some common types of substrates (polyester/cotton).

The pressure to be used and the heating time are strictly dependant on the type of plant used and the substrate on which RETROLUX TT 500 SUPER REFLECTIVE KISS CUT must be applied.

BEFORE HOT MELTING RETROLUX TT 500 SUPER REFLECTIVE KISS CUT ON ANY TYPE OF SURFACE PRELIMINARY TESTS MUST BE CONDUCTED TO DETERMINE THE OPTIMUM CONDITIONS OF BONDING.

PRINTABILITY

The product correctly transferred and in any case without the front liner, can be printed using inks suitable for polyester or other inks, carrying out preliminary adhesion tests.

We recommend the application of the ink with screen printing technique, good results have been obtained with digital printing with ecosolvent inks.

The correct adhesion of the inks must also be verified by subjecting the printed product to repeated washing.

STORAGE

Retrolux reflective transfer must be stored in a cool and dry area, we recommend temperatures between 15 and 25 °C and relative humidity less than 70%.

Retrolux reflective transfer must be stored in their original box and used within 1 year of receipt.

FOR FURTHER INFORMATION CONTACT IRC S.p.A - Italy